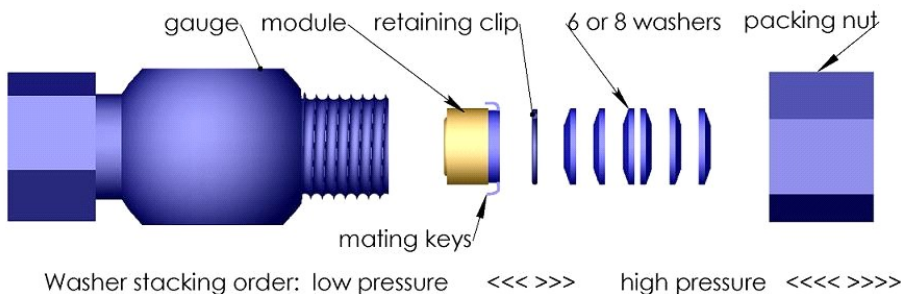


**Repair Kit (Quest-Tec P/N: QTST-75-CRPW)
Clark-Reliance Simpliport Bi-Color Gage**

1. Close isolation valves and drain gauge.
2. Remove packing nut with spring washers.
3. Remove retaining clip and spring washers from packing nut.
4. Clean and lubricate packing nut, retaining clip, and spring washers individually.
5. Reinsert spring washers into packing nut as shown and lock into place with retaining clip.
6. Remove and discard existing module.
7. Clean mating surfaces on gauge and new.
8. Place new module into gauge with mating keys aligned.
9. Lubricate threads on nut and gauge with anti-seize.
10. Gently reinstall packing nut by hand.
11. Ensure all washers and gaskets are aligned by looking through sight glass.
12. Torque packing nut (see chart for torque spec).
13. Close drain valve and slightly open isolation valves.
14. Wait approximately 10 minutes for gauge to reach operating temperature.
15. Close isolation valves and drain gauge.
16. Re-torque packing nut (see chart for torque spec) before the gauge cools.
17. Gauge is ready for normal use.



<p>2 washers: 140 ft/lbs (188 Nm) Hi or Low pressure Alignment >></p> <p>6 washers: 95 ft/lbs (128 Nm) Low pressure Alignment <<<>>></p> <p>8 washers: 120 ft/lbs (161 Nm) High pressure</p>
